



TINNING FLUX

FOR LEAD-FREE FITTINGS AND VALVES

MASTERS® TINNING FLUX is specially formulated for use on lead-free fittings and valves. MASTERS® TINNING FLUX is a petrolatum based flux used for typical sweat soldering of lead-free fittings and valves. It contains lead-free tin powder that helps draw the solder to aid in reducing voids. It has excellent wetting properties for a smoother solder flow. It is NSF listed for use with potable water systems.

MASTERS® TINNING FLUX will work on pipe that is:

- Frozen or cold
- Wet from condensation or thawing

Directions:

- Clean fitting/valve aggressively with MASTERS® FITTING BRUSH.
- Clean pipe thoroughly with MASTERS® GRIT CLOTH.
- Immediately apply thin layer of MASTERS® TINNING FLUX to pipe and valve/fitting.
- Heat parts slowly and uniformly (do not overheat).
- Once thoroughly heated, apply a lead-free compliant solder.
- Allow to cool and wipe joints clean.



Catalogue Number	Description	Quantity Per Case	Approximate Case Shipping Weight	
TF227	227 g (8 oz) Brush Top Jar	24	15 lbs	6.8 kg
TF454	454 g (16 oz) Tub	12	13 lbs	5.9 kg
TF20L	20 L (5 gal) Pail	1	47 lbs	21.3 kg

Contains Zinc Chloride, Ammonium Chloride and Tin. DO NOT store above 110°F (43.3°C).



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