

1. Identification

Product identifier	Oatey Pipe Cleaning Cloth	
Other means of identification		
SDS number	1408E	
Synonyms	Solid containing flammable liquid	
Recommended use	Preparing pipe surfaces for solvent welding	
Recommended restrictions	Uses other than the recommended use.	
Manufacturer/Importer/Supplier/Distributor information		
Company Name	Oatey Co.	
Address	4700 West 160th St. Cleveland, OH 44135	
Telephone	216-267-7100	
E-mail	info@oatey.com	
Transport Emergency	Chemtrec 1-800-424-9300 (Outside the US 1-703-527-3887)	
Emergency First Aid	1-877-740-5015	
Contact person	MSDS Coordinator	

2. Hazard(s) identification

Physical hazards	Flammable solids	Category 1
Health hazards	Serious eye damage/eye irritation	Category 2A
	Specific target organ toxicity, single exposure	Category 3 narcotic effects
	Health hazards not otherwise classified	Category 1
Environmental hazards	Not classified.	

Label elements



Signal word	Danger	
Hazard statement	Flammable solid. Causes serious eye irritation. May cause drowsiness or dizziness. Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis.	
Precautionary statement		
Prevention	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground and bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Avoid breathing dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves/protective clothing/eye protection/face protection.	
Response	IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a POISON CENTER/doctor if you feel unwell. If eye irritation persists: Get medical advice/attention. In case of fire: Use appropriate media to extinguish.	
Storage	Store in a well-ventilated place. Keep container tightly closed. Store locked up.	
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.	
Other hazards	None known.	
Supplemental information	None.	

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
Acetone	67-64-1	70-80
Cyclohexanone	108-94-1	1-5
Titanium Dioxide	13463-67-7	0.1-1

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.
Skin contact	Wash off with soap and water. Get medical attention if irritation develops and persists.
Eye contact	Do not rub eyes. Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	May cause drowsiness and dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Alcohol resistant foam. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	Flammable solid.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools. Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Following product recovery, flush area with water. Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. Clean surface thoroughly to remove residual contamination.
Environmental precautions	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Avoid contact with eyes. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values

Components	Type	Value
Acetone (CAS 67-64-1)	STEL	500 ppm
	TWA	250 ppm
Cyclohexanone (CAS 108-94-1)	STEL	50 ppm
	TWA	20 ppm
Titanium Dioxide (CAS 13463-67-7)	TWA	10 mg/m ³

Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

Components	Type	Value
Acetone (CAS 67-64-1)	STEL	1800 mg/m ³ 750 ppm
	TWA	1200 mg/m ³ 500 ppm
Cyclohexanone (CAS 108-94-1)	STEL	200 mg/m ³
	TWA	50 ppm 80 mg/m ³
Titanium Dioxide (CAS 13463-67-7)	TWA	20 ppm 10 mg/m ³

Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

Components	Type	Value	Form
Acetone (CAS 67-64-1)	STEL	500 ppm	
	TWA	250 ppm	
Cyclohexanone (CAS 108-94-1)	STEL	50 ppm	
	TWA	20 ppm	
Titanium Dioxide (CAS 13463-67-7)	TWA	3 mg/m ³	Respirable fraction.
		10 mg/m ³	Total dust.

Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)

Components	Type	Value
Acetone (CAS 67-64-1)	STEL	500 ppm
	TWA	250 ppm
Cyclohexanone (CAS 108-94-1)	STEL	50 ppm
	TWA	20 ppm
Titanium Dioxide (CAS 13463-67-7)	TWA	10 mg/m ³

Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

Components	Type	Value
Acetone (CAS 67-64-1)	STEL	750 ppm
	TWA	500 ppm

Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

Components	Type	Value
Cyclohexanone (CAS 108-94-1)	STEL	50 ppm
	TWA	20 ppm
Titanium Dioxide (CAS 13463-67-7)	TWA	10 mg/m3

Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety)

Components	Type	Value	Form
Acetone (CAS 67-64-1)	STEL	2380 mg/m3	
	TWA	1000 ppm	
Cyclohexanone (CAS 108-94-1)	TWA	1190 mg/m3	
	TWA	500 ppm	
Titanium Dioxide (CAS 13463-67-7)	TWA	100 mg/m3	
	TWA	25 ppm	Total dust.

Biological limit values**ACGIH Biological Exposure Indices**

Components	Value	Determinant	Specimen	Sampling Time
Acetone (CAS 67-64-1)	25 mg/l	Acetone	Urine	*
Cyclohexanone (CAS 108-94-1)	80 mg/l	1,2-Cyclohexanediol, with hydrolysis	Urine	*
	8 mg/l	Cyclohexanol, with hydrolysis	Urine	*

* - For sampling details, please see the source document.

Exposure guidelines**Canada - Alberta OELs: Skin designation**

Cyclohexanone (CAS 108-94-1) Can be absorbed through the skin.

Canada - British Columbia OELs: Skin designation

Cyclohexanone (CAS 108-94-1) Can be absorbed through the skin.

Canada - Manitoba OELs: Skin designation

Cyclohexanone (CAS 108-94-1) Can be absorbed through the skin.

Canada - Ontario OELs: Skin designation

Cyclohexanone (CAS 108-94-1) Can be absorbed through the skin.

Canada - Quebec OELs: Skin designation

Cyclohexanone (CAS 108-94-1) Can be absorbed through the skin.

Canada - Saskatchewan OELs: Skin designation

Cyclohexanone (CAS 108-94-1) Can be absorbed through the skin.

US ACGIH Threshold Limit Values: Skin designation

Cyclohexanone (CAS 108-94-1) Can be absorbed through the skin.

Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other Wear suitable protective clothing.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties**Appearance**

Physical state	Solid.
Form	Solid containing flammable liquid
Color	Various.

Odor Solvent.

Odor threshold Not available.

pH Not available.

Melting point/freezing point Not available.

Initial boiling point and boiling range 133 °F (56.11 °C) (Solvent)

Flash point -4.0 °F (-20.0 °C) (Solvent)

Evaporation rate Not available.

Flammability (solid, gas) Flammable solid.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not available.

Flammability limit - upper (%) Not available.

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure Not available.

Vapor density Not available.

Relative density Not available.

Solubility(ies)

Solubility (water) Insoluble.

Partition coefficient (n-octanol/water) Not available.

Auto-ignition temperature Not available.

Decomposition temperature Not available.

Viscosity Not available.

Other information

Explosive properties Not explosive.

Oxidizing properties Not oxidizing.

VOC 20 g/l SQACMD Method 24 (Solvent)

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.

Conditions to avoid Heat, flames and sparks. Avoid temperatures exceeding the flash point. Contact with incompatible materials.

Incompatible materials Acids. Strong oxidizing agents.

Hazardous decomposition products Thermal decomposition of this product can generate carbon monoxide and carbon dioxide.

11. Toxicological information**Information on likely routes of exposure**

Inhalation May cause drowsiness and dizziness. Headache. Nausea, vomiting. Prolonged inhalation may be harmful.

Skin contact Causes mild skin irritation. Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis.

Eye contact Causes serious eye irritation.

Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics May cause drowsiness and dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.

Information on toxicological effects

Acute toxicity Causes mild skin irritation.

Components	Species	Test Results
Acetone (CAS 67-64-1)		
Acute		
Dermal		
LD50	Rabbit	> 20 ml/kg
Inhalation		
LC50	Rat	50 mg/l, 8 Hours
Oral		
LD50	Rat	5800 mg/kg
Cyclohexanone (CAS 108-94-1)		
Acute		
Dermal		
LD50	Rabbit	948 mg/kg
Inhalation		
LC50	Rat	8000 ppm, 4 hours
Oral		
LD50	Rat	800 mg/kg

Skin corrosion/irritation Causes mild skin irritation.

Serious eye damage/eye irritation Causes serious eye irritation.

Respiratory or skin sensitization

Canada - Alberta OELs: Irritant

Titanium Dioxide (CAS 13463-67-7) Irritant

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity Not classifiable as to carcinogenicity to humans.

ACGIH Carcinogens

Acetone (CAS 67-64-1) A4 Not classifiable as a human carcinogen.
 Cyclohexanone (CAS 108-94-1) A3 Confirmed animal carcinogen with unknown relevance to humans.
 Titanium Dioxide (CAS 13463-67-7) A4 Not classifiable as a human carcinogen.

Canada - Manitoba OELs: carcinogenicity

Acetone (CAS 67-64-1) Not classifiable as a human carcinogen.
 Cyclohexanone (CAS 108-94-1) Confirmed animal carcinogen with unknown relevance to humans.
 Titanium Dioxide (CAS 13463-67-7) Not classifiable as a human carcinogen.

IARC Monographs. Overall Evaluation of Carcinogenicity

Cyclohexanone (CAS 108-94-1) 3 Not classifiable as to carcinogenicity to humans.
 Titanium Dioxide (CAS 13463-67-7) 2B Possibly carcinogenic to humans.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure May cause drowsiness and dizziness.

Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	Prolonged inhalation may be harmful. Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components	Species	Test Results
Acetone (CAS 67-64-1)		
Aquatic		
Fish	LC50	Fathead minnow (Pimephales promelas) > 100 mg/l, 96 hours
Cyclohexanone (CAS 108-94-1)		
Aquatic		
Fish	LC50	Fathead minnow (Pimephales promelas) 481 - 578 mg/l, 96 hours

Persistence and degradability There are no data on the degradability of this product.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

Acetone (CAS 67-64-1)	-0.24
Cyclohexanone (CAS 108-94-1)	0.81

Mobility in soil No data available.

Other adverse effects The product contains volatile organic compounds which have a photochemical ozone creation potential.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

TDG

UN number	UN3175
UN proper shipping name	SOLIDS CONTAINING FLAMMABLE LIQUID, N.O.S. (Acetone, Cyclohexanone)
Transport hazard class(es)	
Class	4.1
Subsidiary risk	-
Packing group	II
Environmental hazards	No
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

IATA

UN number	UN3175
UN proper shipping name	Solids containing flammable liquid, n.o.s. (Acetone, Cyclohexanone)
Transport hazard class(es)	
Class	4.1
Subsidiary risk	-
Packing group	II
Environmental hazards	No.
ERG Code	3L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number	UN3175
UN proper shipping name	SOLIDS CONTAINING FLAMMABLE LIQUID, N.O.S. (Acetone, Cyclohexanone)
Transport hazard class(es)	
Class	4.1
Subsidiary risk	-
Packing group	II
Environmental hazards	
Marine pollutant	No.
EmS	F-A, S-I
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not applicable.

15. Regulatory information

Canadian regulations This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Canada. Excluded VOCs. Guidelines for Volatile Organic Compounds in Consumer Products. CEPA 1999. Environment Canada, as amended

Acetone (CAS 67-64-1)

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Ontario. Toxic Substances. Toxic Reduction Act, 2009. Regulation 455/09 (July 1, 2011)

Acetone (CAS 67-64-1)

Precursor Control Regulations

Acetone (CAS 67-64-1)

Class B

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes

Country(s) or region	Inventory name	On inventory (yes/no)*
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

Issue date 02-August-2017

Revision date -

Version # 01

Disclaimer Oatey Co. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.